

## AMENDMENTS TO THE SPECIFICATION

Please delete the current Title and add the following new Title:

METHOD OF MANUFACTURING COUNTER TOP TRIM MOLDING

Please add the following new section and paragraph [0000.1] with the following amended paragraph prior to the FIELD OF THE INVENTION and after the Title:

### CROSS-REFERENCE TO RELATED APPLICATIONS

[0000.1] This Application is a division of Application No. 10/190,388, filed on July 3, 2002.

Please amend the abstract as follows:

### ABSTRACT

A method of manufacturing a laminated cove molding member is provided and includes providing an extrusion die having a preselected size and a predetermined cross-section defined by at least four contiguous lines, wherein a first line intersects a second line at a first preselected acute angle, wherein a third line intersects the first line at a second preselected acute angle, wherein a fourth line intersects the third line at about a right angle, and wherein the second and fourth lines are substantially parallel to one another and separated by a preselected distance that forms a preselected thickness. The method further includes providing a substrate material having a preselected length, the substrate material having a preselected cross-sectional area to allow it to cover the extrusion dye of a preselected size. The method also includes extruding the substrate material through the extrusion dye, wherein the extruded substrate material has the cross-section of the die. The method additionally includes providing a strip of laminate material, wherein the laminate material is wear resistant and impervious to water and affixing the laminate to a planar face of the substrate material. A non-deformable laminated trim molding is provided to form

~~watertight sealing between laminated panel members such as a counter top and a wall. The trim molding is laminated prior to installation so that the color of the laminated trim molding is related to the color of the laminated counter top. The trim molding includes a part to fit between panel members such as between a counter top and a wall or between a counter top and a back splash. A sealant layer between the laminated panel member and the laminated trim molding prevents water or other liquids from penetrating through to the substrate of the counter top, which is usually wood.~~

Please add the following Paragraphs after Paragraph [0013]:

[0013.1] The present invention is also a method of manufacturing a laminated cove molding member comprising the step of providing a rectangular sheet of substrate material having a preselected length, a preselected width, a first preselected thickness, a first planar face, and an opposed second planar face. The method of manufacturing a laminated cove molding member of the present invention further comprises providing a laminate strip. The method of manufacturing a laminated cove molding member of the present invention further comprises providing an adhesive. The method of manufacturing a laminated cove molding member of the present invention further comprises applying the adhesive to the first planar face of the rectangular sheet. The method of manufacturing a laminated cove molding member of the present invention further comprises adhering the laminate strip to the adhesive on the first planar face of the rectangular sheet, said laminate strip being wear resistant and impervious to water. The method of manufacturing a laminated cove molding member of the present invention further comprises allowing the adhesive to cure after adhering the laminate strip to form a laminated structure. The method of manufacturing a laminated cove molding member of the present invention further comprises removing a portion of the laminated structure to create a third planar surface intersecting the laminate strip at a preselected acute angle to the first planar face. The method of manufacturing a laminated cove molding member of the present invention further comprises planing the surface of the third planar face to provide a flat surface having a preselected surface finish. The method of manufacturing a laminated cove molding member of the present invention further comprises removing a portion of the laminated structure from the first planar face and opposite the third planar face to form a fourth planar face substantially

parallel to the third planar face, the distance between the third planar face and the fourth planar face being a preselected thickness and to form a fifth planar surface substantially perpendicular to the fourth planar surface, the fifth planar surface forming a second preselected acute angle with the first planar surface. The method of manufacturing a laminated cove molding member of the present invention further comprises planing the surface of the fifth planar face to provide a flat, smooth having a preselected surface finish.

[0013.2] The present invention is also a method of manufacturing a laminated cove molding member comprising the step of providing an extrusion die having a preselected size having a predetermined cross-section defined by at least four contiguous lines, wherein a first line intersects a second line at a first preselected acute angle, wherein a third line intersects the first line at a second preselected acute angle, wherein a fourth line intersects the third line at about a right angle, and wherein the second and fourth lines are substantially parallel to one another and separated by a preselected distance that forms a preselected thickness. The method of manufacturing a laminated cove molding member of the present invention further comprises providing a substrate material having a preselected length, said substrate material having a preselected cross-sectional area to allow it to cover the extrusion dye of a preselected size. The method of manufacturing a laminated cove molding member of the present invention further comprises extruding the substrate material through the extrusion dye, wherein the extruded substrate material has the cross-section of the die. The method of manufacturing a laminated cove molding member of the present invention further comprises providing a strip of laminate material, wherein said laminate material is wear resistant and impervious to water. The method of manufacturing a laminated cove molding member of the present invention further comprises affixing the laminate to a planar face of the substrate material.

[0013.3] The present invention is also a method of manufacturing a laminated cove molding member comprising the step of providing an injection mold having a preselected size, said injection mold having an inner and an outer surface, said inner surface having a predetermined cross-section defined by at least four contiguous lines, wherein a first line intersects a second line at a preselected acute angle, wherein a third line intersects the first line at a preselected acute angle, wherein a fourth line is at a substantially right angle to the third line, and wherein the second and fourth lines are substantially parallel to one another and separated by a preselected distance that forms a preselected thickness. The method of manufacturing a

laminated cove molding member of the present invention further comprises providing substrate material to form a cove molding. The method of manufacturing a laminated cove molding member of the present invention further comprises injecting the substrate material into the injection mold. The method of manufacturing a laminated cove molding member of the present invention further comprises allowing the cove molding to cure. The method of manufacturing a laminated cove molding member of the present invention further comprises removing the cove molding from the injection mold. The method of manufacturing a laminated cove molding member of the present invention further comprises providing a strip of laminate material, wherein said laminate material is wear resistant and impervious to water. The method of manufacturing a laminated cove molding member of the present invention further comprises adhering the laminate to the first planar face of the cove molding to form a laminated cove molding.